



SECTION A-A

1. CUT STD DIFFERENTIAL JUST BEHIND C/WHEEL TO ALLOW DIFF TO BE MOUNTED IN LATHE
2. HOLD IN LATHE AND TURN OUT CENTRE DIFF SECTION LEAVING ONLY THE CROWNWHEEL INTACT.
3. CLEAN UP C/WHEEL BORE AND TURN TO SIZE SHOWN
4. HARD TURN COUNTER FACE TO DIMS SHOWN
5. EDM MACHINE RADIUS CUT OUTS ENSUREING CHAMFERS ON EACH CORNER

HEATTREAT	PART NO. INCLUDING BATCH CODE TO BE MARKED AT POSITION $\text{P}$	3J DRIVELINE	
STANDARD TOLERANCES		SAND BLAST:	TITLE
0.00 ± 0.025MM		DIL:	PUG MA CROWN WHEEL
0.000 ± 0.0127MM		MANUFACTURING STAGE:	CUSTOMER CW MOD
SURFACE FINISH 1.6 UM UDS		FINAL FINISH:	DWG NO.
DRAWN BY: CH	DATE: 3/2/15	MAT FORM: BILLET	CUST CW
		SUPER FINISH:	SHEET SIZE: A2
		MATERIAL: EN39B	DO NOT SCALE